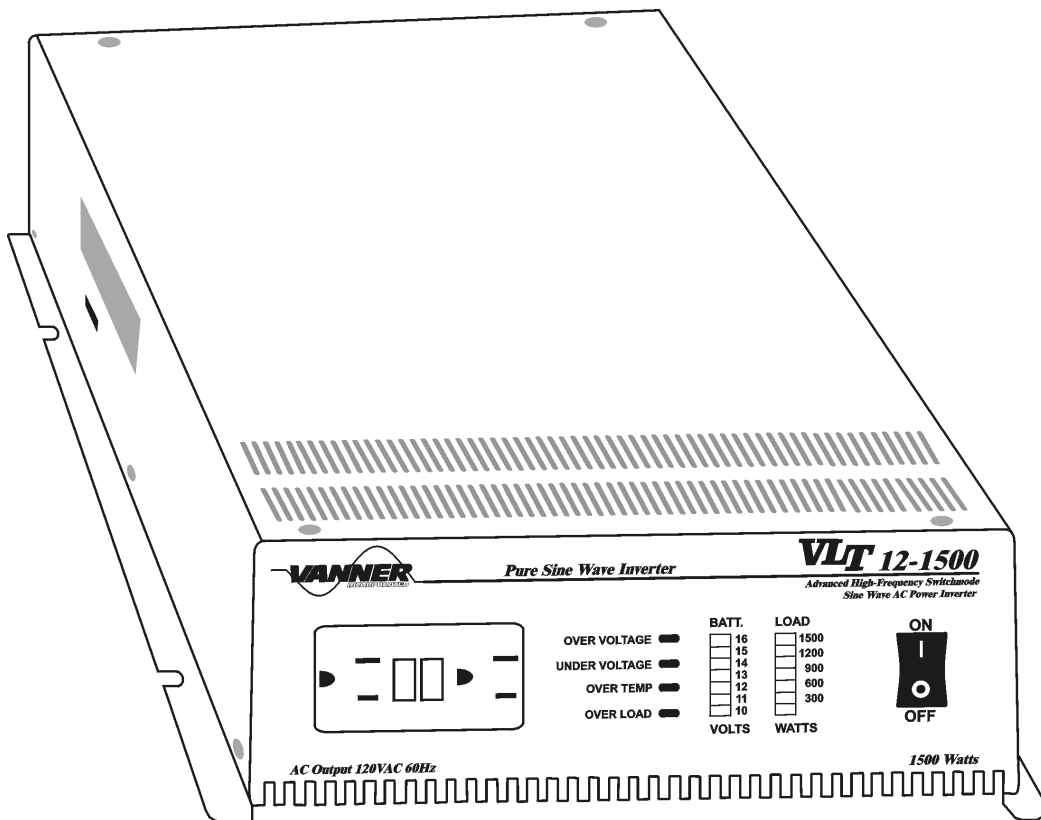




VLT SERIES

True Sine Wave
AC Power Inverter



60Hz Models

VLT12-1000	VLT12-1500
VLT24-1000	VLT24-1500
VLT48-1000	VLT48-1500

50Hz Models

VLTE12-1000	VLTE12-1500
VLTE24-1000	VLTE24-1500
VLTE48-1000	VLTE48-1500

**Vanner Incorporated
4282 Reynolds Drive
Hilliard, OH 43026**

**800-AC POWER (800-227-6937)
Tel: 614-771-2718
Fax: 614-771-4904**

**www.vanner.com
e-mail: pwrsales@vanner.com**

© Copyright 2005, Vanner Inc.

TABLE OF CONTENTS

Section 1:	Introduction	4
	Model Listing	4
Section 2:	Specifications and Features	5
	Standard Features	6
	Definitions	6
Section 3:	Safety Instructions	7
	Readme	7
	General Precautions	7
	Explosive Gas Precautions	8
	Battery Precautions	8
Section 4:	Component Identification and Description of Operation	9
	Cooling Fans	9
	Battery Voltage Indicator	10
	Load Watt Indicator	10
	Over Voltage Indicator	10
	Under Voltage Indicator	11
	Over Temperature Indicator	11
	Overload Indicator	11
	ON/OFF Switch	11
	Inverter Indicator Light	11
	GFCI Duplex Receptacle	11
Section 5:	Installation and Setup	12
	Unpacking the Inverter	12
	Inverter Installation Considerations	12
	DC Wiring Considerations	12
	DC Wiring Installation Procedure	13
	AC Output Wiring Installation Procedure	14
	Start-up and Test Procedure	14
	Inverter Start-up and Testing	14
Section 6:	Preventative Maintenance and Troubleshooting Procedures	15
	Preliminary Checks	15
	Problem Symptoms and Troubleshooting Checks	16
Section 7:	Appendix	17
	North American Limited Warranty	17
	International Limited Warranty	18
	GFCI Test Record	19

LIST OF FIGURES

Figure 1	Inverter Specifications	5
Figure 2	Inverter Top, Right Side & Rear View	9
Figure 3	Inverter Top, Left Side & Front View	10
Figure 4	GFCI Test Record	19

1. INTRODUCTION

Thank you for purchasing a Vanner **VLT SERIES** Inverter. We are confident that you will be satisfied with its performance and its many features. With proper installation and care, you can look forward to years of service from this high performance product.

The **VLT SERIES** is a family of dependable inverters designed to meet common service requirements of the consumer, commercial and industrial markets. All models of the **VLT SERIES** produce true sine wave AC output power.

This document will describe the operation, technical specifications and installation procedures of the various models and accessories offered in this product family. We suggest that you familiarize yourself with the model numbers of the inverter and optional accessories you have purchased before proceeding with this manual. If you require additional information please contact your dealer, or contact us directly at **1-800-227-6937 (800 AC POWER) or www.vanner.com**.

WARNING: Before you install and use your **VLT SERIES** Inverter be sure to read and save these safety instructions.

Model Listing

The **VLT SERIES** product line is designed to meet the requirements of a variety of applications.

NOTICE: Most models of the **VLT SERIES** use the same front panel and therefore look identical. To identify the model number of your particular unit it is necessary to refer to the Specification Label located on the right side of the unit or to the Identification Label located on the front.

Please note your model and serial number here for future reference.

Model No. _____ Serial No. _____ Date of Installation _____

2. SPECIFICATIONS & FEATURES

Specifications

Figure 1 Inverter Specifications

VANNER VLT & VLTE INVERTER SPECIFICATIONS						
MODEL	VLT 12-1000	VLT 12-1500	VLT 24-1000	VLT 24-1500	VLT 48-1000	VLT 48-1500
Continuous Output Power	1000 Watts	1500 Watts	1000 Watts	1500 Watts	1000 Watts	1500 Watts
Surge (3 sec.)	16.0 Amps 8 Amps for VLTE	16.7 Amps 8.3 Amps for VLTE	16.0 Amps 8 Amps for VLTE	16.7 Amps 8.3 Amps for VLTE	16.0 Amps 8 Amps for VLTE	16.7 Amps 8.3 Amps for VLTE
Input Voltage	12 Vdc		24 Vdc		48 Vdc	
Output Voltage	120 Vac \pm 3% 230 Vac \pm 3% for VLTE models		120 Vac \pm 3% 230 Vac \pm 3% for VLTE models		120 Vac \pm 3% 230 Vac \pm 3% for VLTE models	
Output Frequency	60Hz \pm 0.05% 50Hz \pm 0.05% for VLTE models		60Hz \pm 0.05% 50Hz \pm 0.05% for VLTE models		60Hz \pm 0.05% 50Hz \pm 0.05% for VLTE models	
Peak Output Current	25 A; 12.5 A for VLTE models		25 A; 12.5 A for VLTE models		25 A; 12.5 A for VLTE models	
Efficiency (full load)	83%		87%		88%	
No Load Current Draw	< 1.0W In Power Saving Mode		< 1.0W In Power Saving Mode		< 1.0W In Power Saving Mode	
Output Waveform	Pure Sine Wave < 3% THD		Pure Sine Wave < 3% THD		Pure Sine Wave < 3% THD	
Output Voltage Regulation	120V RMS -10% / +4% 230V RMS -10% / +4% for VLTE models		120V RMS -10% / +4% 230V RMS -10% / +4% for VLTE models		120V RMS -10% / +4% 230V RMS -10% / +4% for VLTE models	
Input Voltage Relation	10-16 Vdc		20-32 Vdc		40-64 Vdc	
Power Saving Recovery Time	5 Second		5 Second		5 Second	
Operating Temp. Range	32° - 122° F (0-50° C)		32° - 122° F (0-50° C)		32° - 122° F (0-50° C)	
Storage Temperature Range	-22° - 158° F (-30° to 70° C)		-22° - 158° F (-30° to 70° C)		-22° - 158° F (-30° to 70° C)	
Dimensions	4.13"H x 10.83"W x 15.35"D		4.13"H x 10.83"W x 15.35"D		4.13"H x 10.83"W x 15.35"D	
Weight	15.1 lbs./6.9 kgs.	15.4 lbs./7 kgs.	15.1 lbs./6.9 kgs.	15.4 lbs./7 kgs.	15.1 lbs./6.9 kgs.	15.4 lbs./7 kgs.
LED Status Indicators	Low Battery Shutdown, Over Temperature Shutdown, Overload, Inverter ON/OFF Indicator					
Protection Features	Overload, Short Circuit, Reverse Polarity (fuse), Over/Under Input Voltage, Over Temp.					
Mounting	Inverter may be mounted in any orientation					
<i>Model numbers are specific to their DC Volt and Wattage, ie: model number VLT or VLTE12-1500 is: VLT or VLTE (model) 12 (DC Volt) 1500 (Wattage)</i>						

Unless indicated otherwise, specifications for VLTE models are the same as VLT models. Specifications are subject to change without notice.

Standard Features

1. True sine wave 120 volt AC output.
2. Resilient electronic protection designed to handle output short circuits and output overloads.
3. Load Demand Feature to conserve DC power under no load conditions.
4. 15 amp GFCI Duplex Receptacle.
5. Automatic shutoff for low or high battery voltage, overload or over temperature with indicator LEDs.
6. Remote control circuit
7. Indicator lights for Low Battery Shutoff, Over Temperature Shutoff, Overload and Inverter ON/OFF/ Load Demand status.
8. Thermostatically controlled cooling intake fan.

Definitions

Load Demand Feature and Load Demand Mode:

The Load Demand Feature is an energy conserving feature which allows the inverter to enter the 'Load Demand Mode' whenever the inverter is ON and the AC load has been less than 10 watts for approximately 10 seconds. While in the 'Load Demand Mode' the inverter does not produce 120 volts AC but instead produces pulses of voltage which the inverter uses to look for a load. When a load greater than 10 watts is sensed, the inverter will turn fully ON to produce 120 Volts AC. The 'Load Demand Mode' is often also described as 'stand-by mode' or 'sleep mode'. While in the 'Load Demand Mode' 12-volt models consume approximately 0.1 amps of DC and 24-volt models consume approximately 0.05 amps of DC.

3. SAFETY INSTRUCTIONS

README

WARNING: Before you install and use your *VLT SERIES AC Power Inverter*, be sure to read and save these safety instructions.

This manual contains important safety and operating instructions for the Vanner Power Group VLT SERIES Power Inverter as prescribed by Underwriters Laboratories (UL). The VLT SERIES inverters are designed to be compliant with UL 458, Power Converters/Inverters and Power Converter/Inverter Systems.

NOTICE: The output waveform of the VLT SERIES inverter is sinusoidal. Total harmonic distortion is less than three percent.

CAUTION: Read owners manual BEFORE wiring or powering up.

CAUTION: Not intended for DC input directly from a solar array. Batteries must be used.

CAUTION: DO NOT cover or obstruct ventilation openings. DO NOT mount in a zero-clearance compartment. Overheating may result.

WARNING: Under high ambient temperature / high-power-output conditions some parts of the inverter may become hot enough to cause burns. The unit should be installed so that it is not to be contacted by personnel.

WARNING: This equipment employs components that tend to produce arcs and sparks. To prevent fire or explosion, DO NOT install in confined areas or compartments that contain batteries or flammable materials.

WARNING: Improper use of this product may result in risk of electrical shock. Both AC and DC voltage sources are terminated inside this equipment.

Use only the ground fault circuit interrupter (GFCI) receptacle(s) or circuit breaker(s) specified in the installation and operating instructions. Other types may fail to operate properly when connected to this equipment.

DANGER: Battery connections are for disconnect only, NOT for current interruption.

General Precautions

1. Do not expose the inverter to direct water spray or snow.
2. To reduce the risk of a fire hazard, do not cover or obstruct the ventilation openings.
3. Do not install the inverter in a zero clearance compartment. This may result in overheating or diminished performance.
4. To avoid the risk of fire, electrical shock, or injury to persons, do not use attachments not recommended or sold by Vanner Inc.
5. Vanner recommends that all AC and DC electrical wiring be performed by a licensed electrician or a qualified technician to ensure compliance with all applicable national and local wiring regulations.
6. To avoid a risk of fire and/or electrical shock, always verify wiring connections are in good electrical condition. All external conductors must use proper wire size to avoid dangerous overheating or diminished performance.

7. If the inverter has been dropped or damaged in any way, do not operate the inverter until it has been verified to be safe by a qualified technician.
8. To reduce the risk of electrical shock, always disconnect the AC and DC connections to the inverter before attempting any maintenance. Simply turning the inverter off does not prevent electrical shock.
9. The inverter must be properly grounded in accordance with local and national codes and ordinances before operation. For most installations, the negative (ground) conductor should be bonded to the grounding system at one and only one point in the system.
10. For optimum inverter performance, battery temperature should be above 32 degrees Fahrenheit.
11. Do not disassemble the inverter. See the service section of this manual for instructions on obtaining service. Attempting to service the inverter yourself may result in a risk of electrical shock, fire and/or loss of warranty.

Explosive Gas Precautions

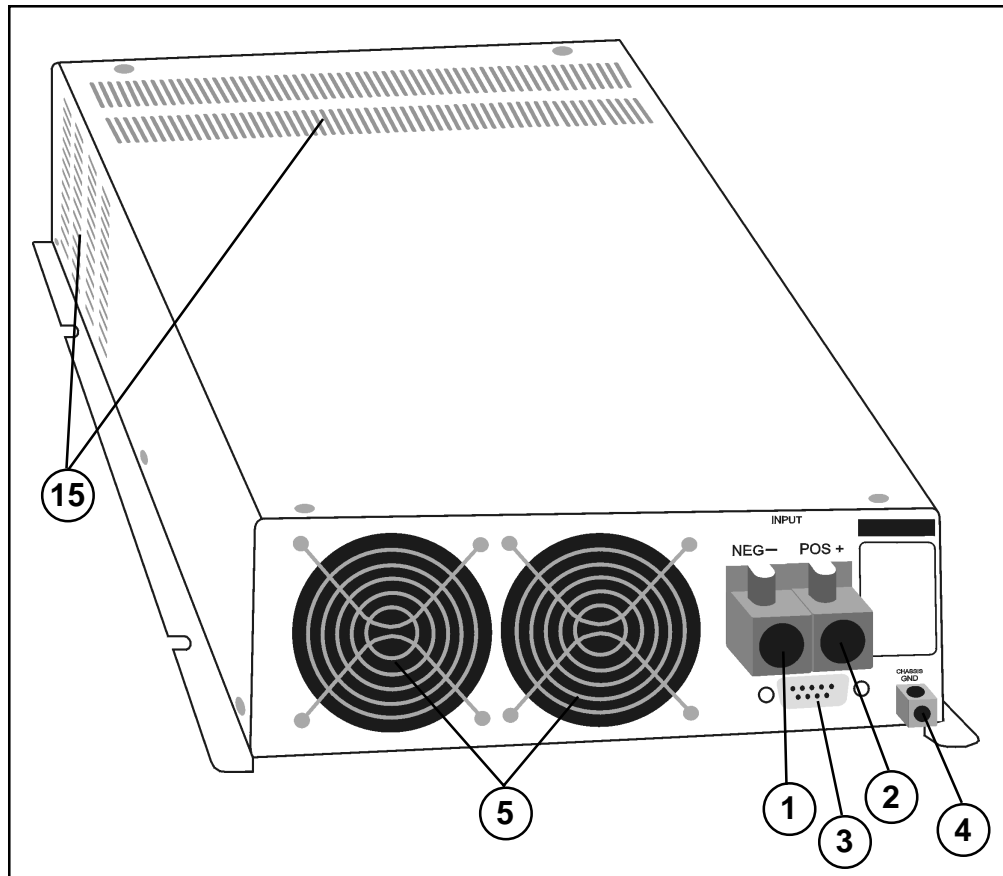
1. This equipment contains components, which tend to produce arcs or sparks. To prevent fire or explosion, do not install in compartments containing batteries or flammable materials, or in locations that require ignition protected equipment. This includes any space containing gasoline-powered machinery, fuel tanks, or joints, fittings, or other connections between components of the fuel system.
2. To reduce the risk of battery explosion, follow these instructions, the battery manufacturer instructions, and the instructions of the manufacturer of the equipment in which the battery is installed. Working near a lead-acid battery is dangerous. Batteries generate explosive gases during normal battery operation.

Battery Precautions

1. Always have someone within range of your voice to come to your aid when you work near a lead-acid battery.
2. Have close access to plenty of fresh water and soap in case battery acid contacts skin, clothing, or eyes.
3. Always wear complete eye protection and clothing protection. Avoid touching eyes while working near batteries.
4. If battery acid contacts skin or clothing, wash immediately with soap and water. If acid enters eye, immediately flood eye with running cold water for at least 20 minutes. Get medical attention immediately.
5. NEVER smoke or allow a spark or flame near a battery. Gases produced by batteries are explosive.
6. Be careful when working with metal tools around batteries. Potentials exist for sparks or short-circuit of the battery or other electrical part which could cause an explosion.

4. COMPONENT IDENTIFICATION and DESCRIPTION OF OPERATION

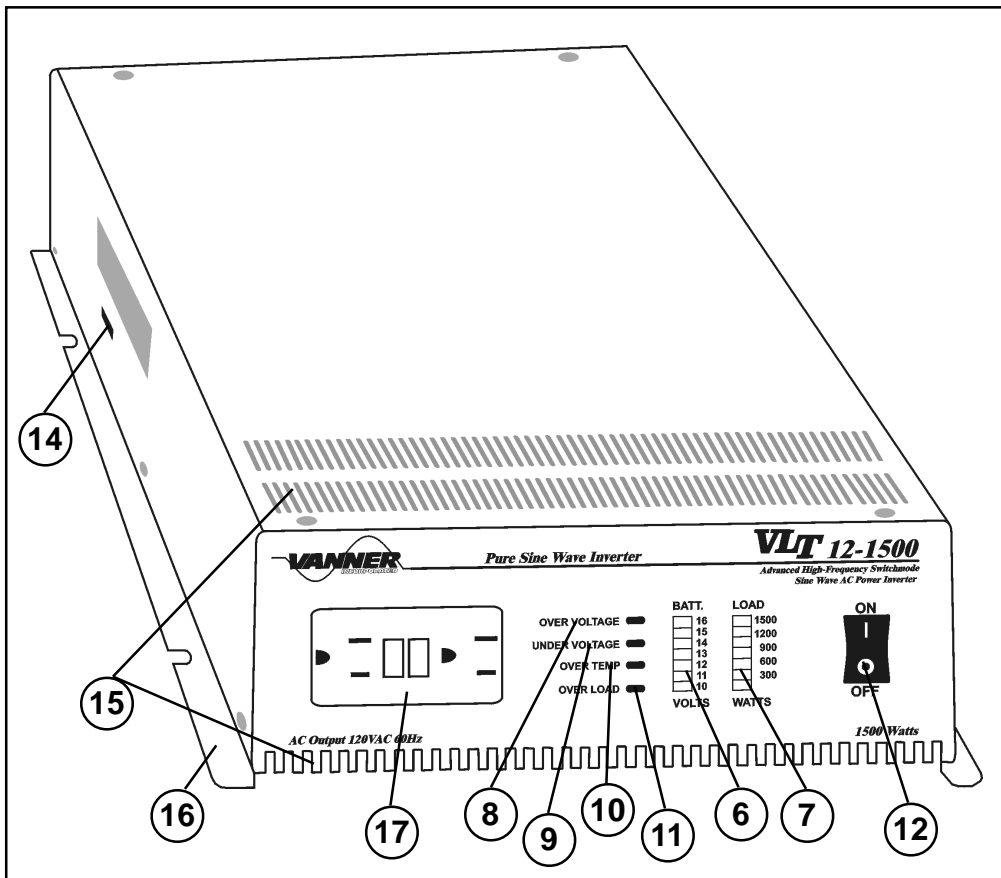
Figure 2 Inverter Top, Right Side & Rear View



- (1) Rear entry for negative DC input cable
- (2) Rear entry for positive DC input cable
- (3) Rear entry for Remote Control RS 232 Connection
- (4) Chassis Ground Bonding Lug
- (5) Cooling Fans

Draw air in through intake vents on the top, sides and bottom of inverter and exhaust it out the back for the purpose of cooling the unit. Fans will not continue running when the inverter goes to sleep.

Figure 3 Inverter Top, Left Side & Front View



(6) Battery Voltage Indicator

The battery voltage bar graph indicates the voltage at the input terminals of the inverter. At low input current, this voltage is very close to the battery voltage. At high input current, this voltage will be lower than the battery voltage because of the voltage drop across the cable and connections.

Ideally, the voltage should remain in the green areas of the bar graph. If the voltage indicator light is in the red areas of the graph, the inverter may shut itself OFF.

(7) Load Watt Indicator

The AC load watt bar graph indicates the power drawn from the inverter. It will indicate wattage by loads.

For long term operation, indicated wattage should be in the green and orange area of the graph. Short term operation is possible with wattage in the red area. If total wattage allowed is reached, the entire bar graph will flash as a warning but the load will continue to be supported. If total wattage allowed is exceeded, the inverter will shut itself OFF.

(8) Over Voltage Indicator

Indicates that the inverter has shut itself OFF due to input voltage over 16.5 volts (33.0 volts for 24 volt models).

(9) Under Voltage Indicator

Indicates that the inverter has shut itself OFF due to input voltage under 10.0 volts (20.0 volts for 24 volt models).

(10) Over Temperature Indicator

Indicates that the inverter has shut itself OFF due to overheating. The inverter may overheat if operated at power levels above its rating, or if installed in a location that does not allow for proper ventilation. The inverter will restart automatically after a cooling period.

(11) Overload Indicator

The inverter has shut OFF because its output has been short circuited or drastically overloaded. Turn the ON/OFF switch to the OFF position, correct the fault condition, and turn the inverter back ON.

(12) ON/OFF Switch (and RESET Switch)

The ON/OFF Switch is a two-position rocker switch used to turn the inverter ON/OFF and is used as a RESET Switch. When the inverter has automatically shut itself OFF due to a fault, the inverter must be RESET by turning the ON/OFF Switch OFF or by turning a remote switch OFF. (If an automatic shutdown has occurred due to a fault, one of the fault indicator lights will be displayed until the inverter is RESET.

(13) Inverter Indicator Light

<u>Light Display</u>	<u>Description</u>
Green Light is OFF	Inverter is OFF
Solid Green	Inverter is ON and is producing AC power
Blinking Green	Inverter is in Load Demand Mode

(14) Factory set-up dip switch

(15) Air Intake Vents

(16) Mounting Base Rails (2)

(17) GFCI Duplex Receptacle

5. INSTALLATION and START UP

Unpacking the Inverter

1. Inspect the shipping container and equipment for loose or damaged parts. If any damage is found, immediately notify the freight carrier.

Inverter Installation Considerations

1. Mounting: Locate a secure, dry, flat horizontal or vertical surface large enough to mount the inverter. The location should be as close to the battery as possible, usually within six feet, but not in the same compartment and should provide adequate ventilation while the inverter is operating. The location must be clean, dry and free from road spray, dripping water or other moisture contamination.
2. Cooling Fan Clearance: The mounting location must allow unobstructed airflow for cooling. Allow a minimum clearance of 1½ inches (40 mm) on the left, right and back sides of the inverter. The Cooling Fan is a thermostatically controlled intake fan. Air is drawn into the inverter from the front and side vents and exhausted through the fans. Obstruction of the fan intake or the exhaust vents will diminish the inverter output capacity due to overheating.

DC Wiring Considerations

1. **A DC FUSE IS REQUIRED** to properly protect the inverter in case the battery cables are connected backward (reverse polarity).
2. The wiring of your inverter installation should conform to the National Electric Code (NEC) and any other state or local codes in effect at the time of installation. These codes have been written for your protection and their requirements should be followed. Article 551 of the NEC requires any DC cable from a battery, which measures longer than 18 inches along its length, be protected by a fuse.
3. **BE AWARE**, as a large number of capacitors become charged upon completion of the DC circuit, **THERE WILL BE A LARGE SPARK** when the last battery connection is made. The spark is normal and will occur every time the batteries are connected. It is advisable to make the last DC connection at the input fuse, not at the battery, to reduce the risk of battery explosion.
4. Route the AC output wiring and DC power wiring with as much physical separation as possible from low voltage wiring such as audio and video signal wires.
5. Route the DC positive and negative cables as close together as possible and use cable ties to keep them together. This reduces electromagnetic radiation that could interfere with sensitive electronics.
6. If passing through steel or other ferrous metal walls, the DC input cables need to pass through the same hole to prevent causing a transformer effect. If two holes are required, cut a slot to connect the two holes to prevent heating of the ferrous metal.

7. **Proper DC cable size is critical** for the performance and safe operation of the inverter system. The minimum recommended cable size is #2AWG, up to 12 feet of cable length. This size allows a ½ volt maximum voltage drop at maximum inverter capacity and will insure optimum inverter performance. Quick DC cable connectors are available.
8. Do not use the vehicle chassis as the DC negative conductor. The negative cable should be the same size as the DC positive cable and should be connected directly to the battery negative terminal.
9. DC cables should be as short as possible (no longer than 15 feet to prevent performance loss).

DC Wiring Installation Procedure

1. The DC wiring terminals are located on the right rear of the inverter.
2. Select a location for the inverter. An ideal location is close to the battery; protected from weather and moisture; and well ventilated.
3. Select an accessible location for the DC Fuse. The location should be within 18" of the battery and accessible for visual inspection and replacement. If possible locate so the last DC connection can safely be made at the fuse.
4. Prepare DC cable ends.
5. Verify that the battery positive cable is not connected to the battery. Insert DC cables into the DC wiring lugs. Torque DC cable bolts to 50 inch pounds. Re-torque after 30 days.
6. Route the negative DC cable to the battery. Verify cable polarity before proceeding. The fuse will be blown and inverter can be damaged if the DC cables are reversed. Route the positive DC input cable to the fuse and then to the battery. Protect cables with loom and use grommets or other appropriate means where cables may contact hard, sharp edges. If possible, make the last DC connection at the fuse to avoid causing a spark at the battery.
7. Connect Chassis Ground Bonding Lug to the vehicle chassis and/or earth ground using AWG No.8 or larger copper conductor.
8. Verify that the inverter will turn ON but do not leave the inverter connected to the battery at this time (remove the fuse). Final battery connections will be made after all control and AC output installation issues have been inspected.

AC Output Wiring Installation Procedure

WARNING: Before proceeding with the AC wiring, verify that the inverter is OFF and that the inverter is NOT connected to the battery. Serious or fatal electrical shock may occur.

1. The wiring of your inverter installation should conform to the National Electric Code (NEC) and any other state or local codes in effect at the time of installation. These codes have been written for your protection and their requirements should be followed
2. Route the AC output wiring, and DC power wiring, with as much physical separation as possible from low voltage wiring such as audio and video signal wires.
3. Verify AC wiring installation. Verify that all connections are tight. Secure all wiring.

Start-up and Test Procedure

After the inverter has been properly mounted with sufficient ventilation, DC cables have been connected to the inverter (but not yet to the battery), AC wiring has been completed, and all remote connections have been checked; the Start-up and Testing procedure should be performed.

WARNING: These procedures are to be performed only by a QUALIFIED INSTALLER.

Inverter Start-up and Testing

1. Place the Inverter ON/OFF switch in the OFF position.
2. Place any remote switches in the OFF position.
3. Verify that any external AC output circuit breakers and GFCI receptacles are reset.
4. Connect the battery to the inverter. **BE AWARE**, as a quantity of capacitors become charged upon completing the DC circuit, **THERE WILL BE A LARGE SPARK** when the last connection is made.
5. Turn the inverter ON and use a test load (75 watt trouble light) plugged into the 15 amp GFCI receptacle to verify the inverter produces AC power.
6. Refer to the description of operation of the indicator lights, Section 2, items 4 through 10 to follow and verify correct inverter operation.
7. If the inverter is not operating as described, see Trouble Shooting Procedures.

6. PREVENTATIVE MAINTENANCE and TROUBLESHOOTING PROCEDURES

There are no user serviceable components inside the inverter. If the inverter requires service, refer to Vanner Incorporated or other qualified service personnel.

Preventive Maintenance

For continued reliability and safety, a monthly maintenance program should be implemented to include the following:

1. Check to insure that all wiring connections are tight, secure and corrosion free.
2. Check fan intake and exhaust vents for obstructions.
3. Examine receptacle, indicators and switches for cracks and breaks.
4. Examine any surfaces that are discolored or deformed due to excessive heat.

Trouble Shooting Procedures

The following are the most common questions heard by Vanner service professionals. If your situation does not apply to the following categories, please contact your local Vanner Power Group Service Center or the Vanner Power Group Customer Service Department: 1-800-AC-POWER (1-800-227-6937). Please have your model and serial number available when consulting customer service.

Preliminary Checks

1. Indicator Light status
2. Inverter ON/OFF Switch and Remote ON/OFF Switch positions
3. Check all GFCI receptacles and circuit breakers as equipped throughout AC system
4. Battery voltage at battery and battery voltage at the inverter. Voltage present at inverter does not prove that all connections are sound especially under no AC load. (see item 7)
5. DC Fuse condition
6. Battery connections for tightness or corrosion
7. Try operating an AC load from the GFCI receptacle located on inverter front panel

Problem Symptoms and Troubleshooting Checks

Problem: Inverter Indicator Light does not turn ON.

Check: Verify DC voltage at the inverter.

Problem: Inverter Indicator Light is ON but the AC load will not operate.

Check: Check and reset GFCI receptacle or circuit breakers. Verify AC wiring. Try a different load such as a trouble light.

Problem: Low Battery Indicator Light is ON when AC load is applied.

Check: Check battery connections and condition. Recharge battery if voltage is less than 10.5 (21.0) VDC.

Problem: Over Temperature Indicator Light is ON.

Check: Verify fan operation. Remove obstructions from air exhaust vents and cooling fan.

Problem: Overload Indicator Light is ON when AC load is applied.

Check: Verify AC load is within the inverter's rated capacity. Remove excessive loads.

Problem: DC fuse blows when connecting DC input cables.

Check: Check for reverse polarity (Positive and negative DC cables reversed.)

Problem: Excessive audible buzzing during inverter operation but inverter operates loads.

Check: Check mounting bracket bolt tightness.

Problem: AC loads do not seem to be fully energized when operating from inverter power.

Check: Check AC output voltage at convenience receptacle. Check for overheated DC or AC wiring. Verify AC load specifications are not exceeded.

Problem: Unit does not operate and a "burnt wire" smell emits from inverter.

Check: Disconnect AC loads and battery immediately. Unit likely will require service, contact Vanner service department.

**Vanner Incorporated
4282 Reynolds Drive
Hilliard, OH 43026**

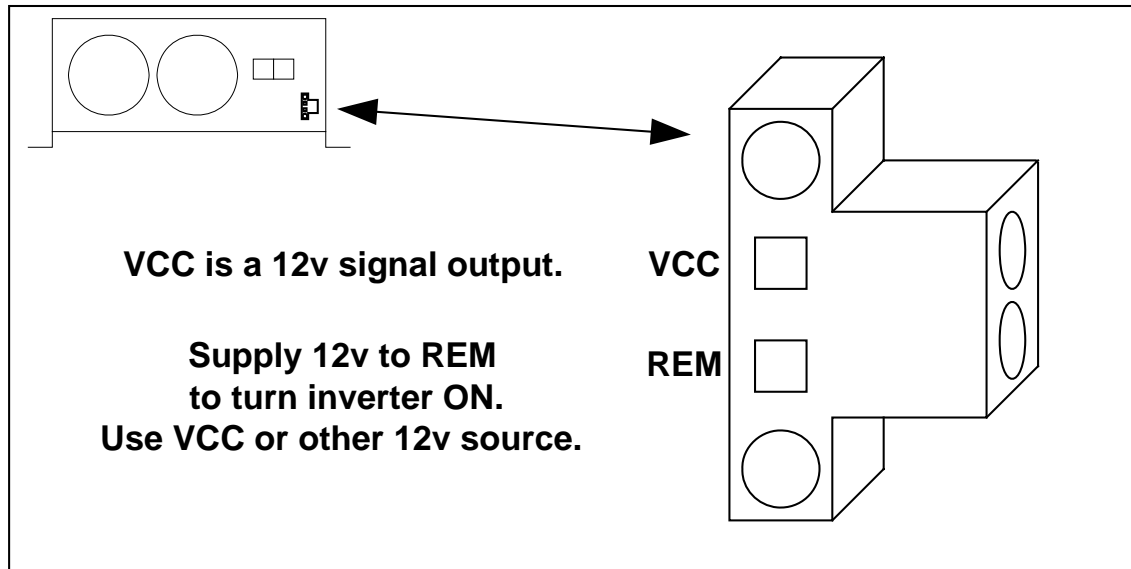
**800-AC POWER (800-227-6937)
Tel: 614-771-2718
Fax: 614-771-4904**

**www.vanner.com
e-mail: pwrsales@vanner.com**

**Printed 12/2005
© Copyright 2005, Vanner Inc.
VLT Series Owner's Manual D910106, Revision B**

Single Wire Remote Control

A green two-terminal connector, located on the back of the VLT12-1000 and VLT12-1500, is provided to allow remote control of the inverter by a customer-supplied ON/OFF switch.



Green two-terminal connector located on the back of the inverter

Standard Operation (no remote control)

The inverter is shipped with a jumper in place, connecting terminals VCC and REM. With the jumper in place the inverter is fully functional using the ON/OFF control switch located on the front of the inverter.

Remote Control via customer-supplied SPST switch

If it is desired to control the inverter from a customer-supplied remote switch, remove the jumper connecting terminals VCC and REM. Supply a continuous 12v signal to terminal REM to turn the inverter ON. The source of the 12v signal can be terminal VCC, or battery voltage.

A common remote control arrangement uses a "hot in run" circuit from the vehicle fuse panel for the 12v signal. This arrangement then can automatically turn the inverter ON when the vehicle is running and automatically turn the inverter OFF when the vehicle is turned OFF.

Connector Details

If terminal VCC is used as the source of the remote control signal, a fuse is not required in the remote control circuit. Terminal VCC can provide approximately 0.012 amps (12ma) if shorted to battery negative. Shorting VCC to battery negative will not cause damage but should be avoided.

The two-pin connector can be removed from the inverter by unscrewing the two screws facing rearward. The connector must be removed to gain access to the Chassis Grounding Lug. The two screws facing to the side are used to tighten the compression terminals. All four screws are captured so they should not fall out.